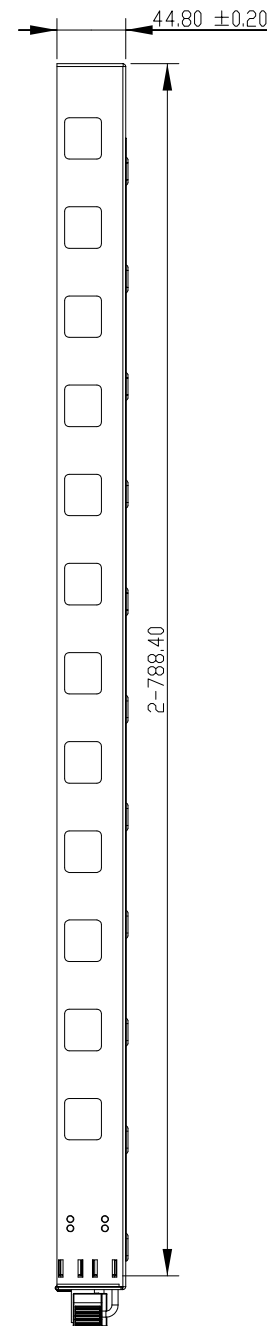
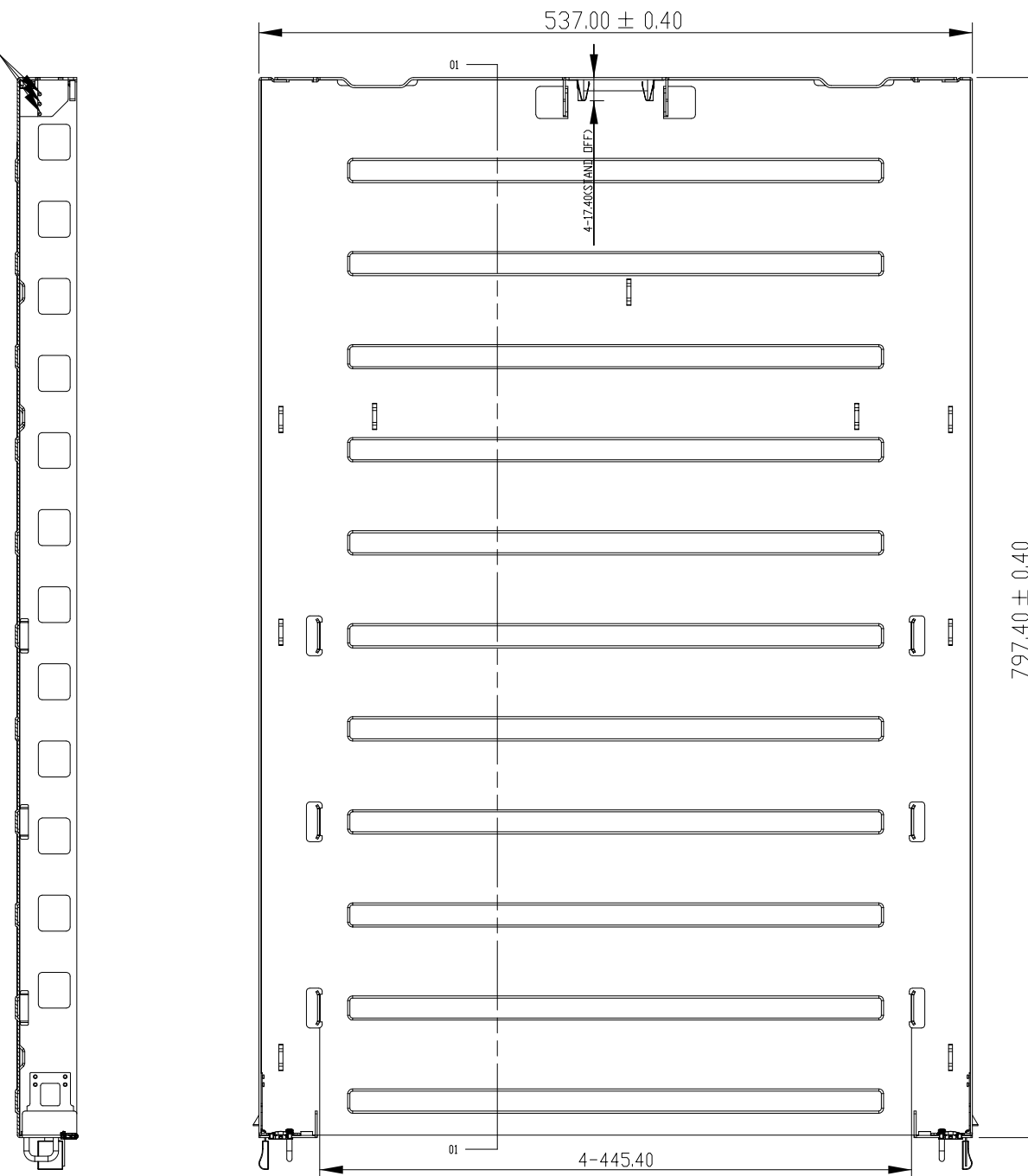
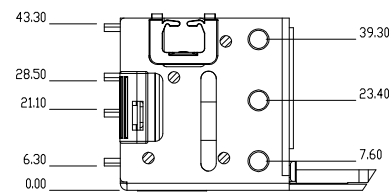


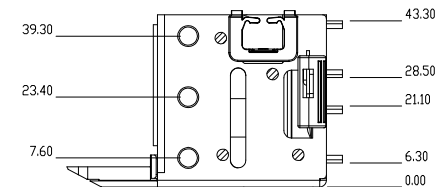
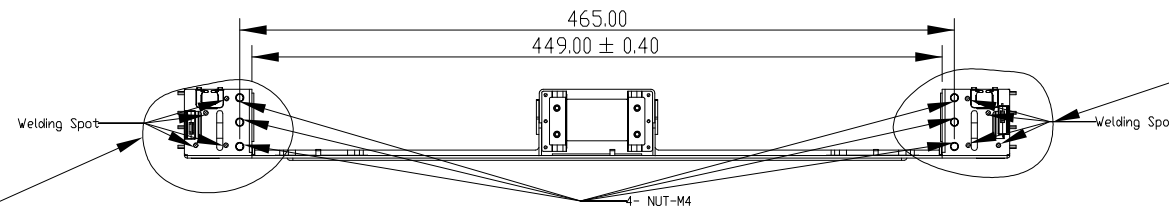
Welding Spot (BOTH SIDE)



SECTION 01-01



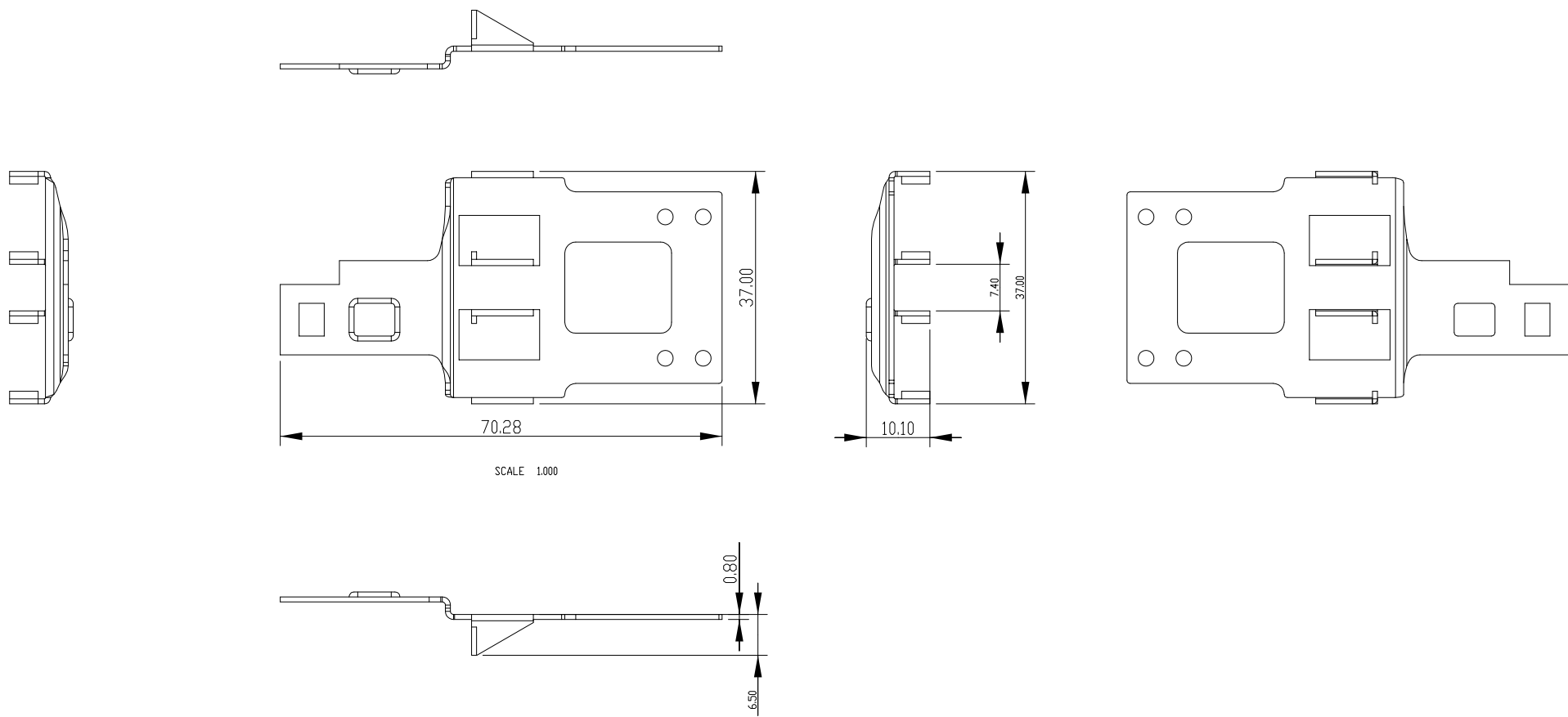
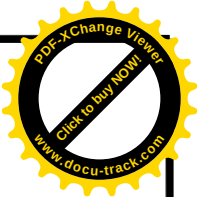
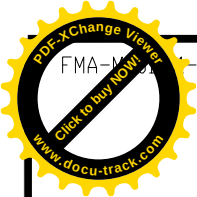
Detail F(0.500)



E(0.500)

Reason			UNSPECIFIED TOL'S (± 0.2 mm)												FINISH.		Accton TECHNOLOGY CORP.					
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE	DIM.	GRADE	0	1	2	3	4	5	PART NO.	SCALE 0.2 <i>A</i>	UNIT	MM (IN)							
	±1°	0	16			0.05	0.1	0.15	0.2	0.2	0.5					0.8						
	ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.3	0.8	1.2												
		63	250	0.05	0.2	0.25	0.4	0.5	1.2	1.8												
		250	500	0.1	0.25	0.3	0.6	0.8	1.8	3.0												
												MATERIAL	SGCC T=1.6mm		DWG. TITLE		SHEET 1 / 4		REV.		SIZE	
																	ADAPTER-TRAY-ORSA-1U		A3		A3	
ZONE		DESCRIPTION																				

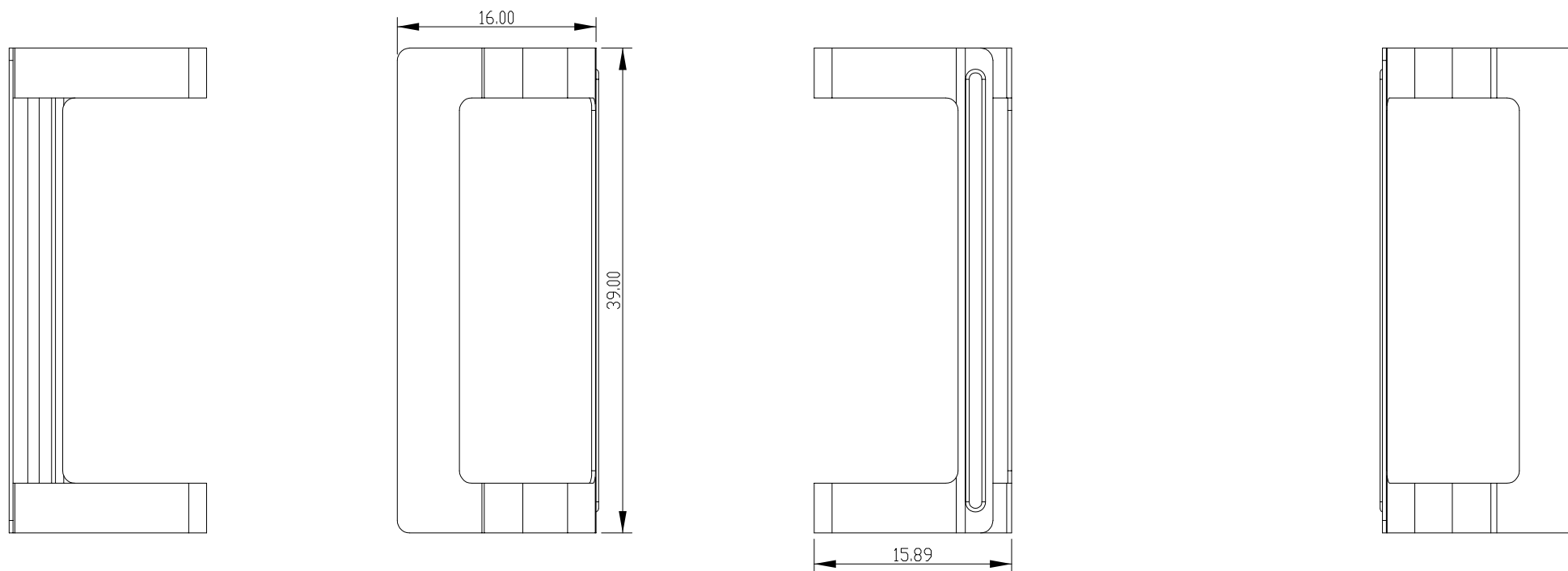
Accton TECHNOLOGY CORP.



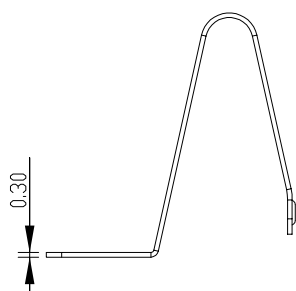
Reason		UNSPECIFIED TOL'S (± 0.2 mm)										FINISH	
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released, or disclosed without expressed written permission.			ANGLE	DIM.	GRADE	0	1	2	3	4	5	PART NO.	
			±1°	0	16	0.05	0.1	0.15	0.2	0.2	0.5	123400000906A	
			ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.3	0.8	SCALE 1 / 1	UNIT MM [IN]
				63	250	0.05	0.2	0.25	0.4	0.5	1.2	DESIGN	BRENT
				250	500	0.1	0.25	0.3	0.6	0.8	1.8	02-JUL-14	
	ZONE	DESCRIPTION		500	1000	0.3	0.5	0.8	1.2	3.0		MATERIAL SUS301 T=0.8mm	
												Accton TECHNOLOGY CORP.	
												DWG. TITLE ADAPTER-TRAY-ORSA-1U	
												SHEET 2 / 4	
												REV. A3	
												SIZE A3	



Reason			UNSPECIFIED TOL'S (± 0.2 mm)												FINISH.					
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			±1°			0	0.05	0.1	0.15	0.2	0.2			0.5	DESIGN	BRENT	02-JUL-14			
			ROUGHNESS		16	63	0.05	0.15	0.2	0.3	0.3	0.8	MATERIAL JIU-YAN Z-T018B							
					63	250	0.05	0.2	0.25	0.4	0.5	1.2								
					250	500	0.1	0.25	0.3	0.6	0.8	1.8								
				500	1000	0.3	0.5	0.8	1.2	3.0										
ZONE	DESCRIPTION														DWG. TITLE		SHEET 3 / 4		REV.	SIZE
															ADAPTER-TRAY-ORSA-1U				A3	A3



SCALE 2.000



Reason			UNSPECIFIED TOL'S (± 0.2mm)												FINISH.					
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			ROUGHNESS	16	63	0.05	0.15	0.2	0.3	0.3	0.8	DESIGN BRENT		02-JUL-14	DWG. TITLE	SHEET 4/4	REV. A3	SIZE A3		
				63	250	0.05	0.2	0.25	0.4	0.5	1.2	MATERIAL SUS301 T=0.3mm		ADAPTER-TRAY-ORSA-1U						
				250	500	0.1	0.25	0.3	0.6	0.8	1.8									
				500	1000	0.3	0.5	0.8	1.2	3.0										
ZONE	DESCRIPTION																			